

# Setting and handling notes for the run-out alignment of the HydroChuck Compensation

## NOTE

The locking ring (3) is secured by a screw with locking varnish (2) and is not allowed to be removed.

1. Tighten the three adjusting screws (4) to a tightening torque of 1 Nm.
2. Measure the HydroChuck Compensation using a run-out measuring device.
3. Tighten the adjusting screws (4) (to maximum 3 Nm) until the HydroChuck Compensation has the stipulated radial run-out.
4. After the radial run-out alignment, set the required balancing value.

### Result:

The radial run-out alignment of the HydroChuck Compensation is complete.



- 1 Clamping screw
- 2 Screw for locking ring with locking varnish (3 pieces)
- 3 Locking ring
- 4 Adjusting screws for compensation adjustment (3 pieces)

