Setting and handling notes for the run-out alignment of the HydroChuck Compensation

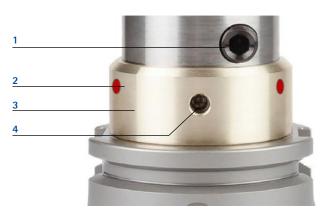
NOTE

The locking ring (3) is secured by a screw with locking varnish (2) and is not allowed to be removed.

- 1. Tighten the three adjusting screws (4) to a tightening torque of 1 Nm.
- 2. Measure the HydroChuck Compensation using a run-out measuring device.
- 3. Tighten the adjusting screws (4) (to maximum 3 Nm) until the HydroChuck Compensation has the stipulated radial run-out.
- 4. After the radial run-out alignment, set the required balancing value.

Result:

The radial run-out alignment of the HydroChuck Compensation is complete.



1 Clamping screw

- 2 Screw for locking ring
- with locking varnish (3 pieces)
- 3 Locking ring
- 4 Adjusting screws for compensation adjustment (3 pieces)

